

Work Order ID 110056

December-17-13 9:07:10 AM

110056

Page 1

Item ID: D350-567-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Replacement Exterior SS Window

Start Date: 12/17/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

PL

Date: *12-17*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

E

JB

0.00

MLJ 14-01-15

100

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-113

CHG003

DAS
6
9-89
14-1-15

D

110

110

Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

DAS
33
9-89
14-01-14

1

DAS
6
9-89

120

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

DAS
6
9-89
14-1-15

D

Work Order ID 110056

December-17-13 9:07:10 AM

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Page 2

Item ID: D350-567-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Exterior SS Window

Start Date: 12/17/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00			DAS 6 989	14/1/10			
Packaging	Identify and pack for shipping as per PPPD350-567-113								
	Location: <u>047A</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 14-01-2014-01-17

December-17-13 9:07:09 AM

Required Qty: 1.00

IPP REV:C 13.10.15 AS PER IIN

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2463		Manufactured	No			110	f	432.8312	7.166	86			
1/2" Seal (\$Per Foot)													
DAS 6 9-89	1 du 86" per F.T.			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				DAS 33 9-89	
				ST402		432.8311745							
				107987		347.308				107987			
				72232		15.38							
				79478		0.43737							
				83542		0.04291							
				90297		14.57							
				95774		54.6278945							
				98335		0.465							
D3290-041		Manufactured	No			110	Each	1.0000					
Replacement Exterior Window For -111													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				DAS 33 9-89	
				ST213		1							
				107580		1							
DAS 6 9-89		Purchased	No			110	Each	176.0000		12			
2600-6				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				DAS 33 9-89	
Camlock Stud				ST396		176							
				123150		1							
				M127549		175				125749			
DAS 6 9-89		Purchased	No			110	Each	391.0000		12			
2600-LW				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				DAS 33 9-89	
Camlock-Retaining Washer				ST396		391							
				m127549		391				127549			

Picklist Print

December-17-13 9:07:10 AM

Page 2

Work Order ID: 110056

Parent Item: D350-567-113

Start Date: 12/17/13

Required Date: 12/17/13

Parent Item Name: Replacement Exterior SS Window

Start Qty: 1.00

Required Qty: 1.00

212-12 Receptacles	Purchased	No	110	Each	94.0000	12	12	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST396	94				
			126105	2				
			M127549	92				
AN526C832R9 Screw	Purchased	No	110	Each	354.0000	21	21	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST345	354				
			M127363	354				
NAS1149DN832J Washer	Purchased	No	110	Each	2,507.0000	42	42	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST293	20				
			M126221	20				
			st510	398				
			124555	398				
			ST510a	2089				
			M126319	1089				
			M127255	1000				

Picklist Print

December-17-13 9:07:10 AM

Page 3

Work Order ID: 110056

Parent Item: D350-567-113

Parent Item Name: Replacement Exterior SS Window

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Nut

Purchased

No

110

Each

4,583.0000

21

21

DAS

33

9-89

Location

Loc Qty

Loc Code

ST314

113

122141

3

122452

9

123900

101

ST505

100

125445

100

ST508

3400

125445

1900

m127410

1500

ST509

970

m127304

970

127304

MS20426AD3-S

Rivet

Purchased

No

110

Each

7,871.0000

24

24

DAS

33

9-89

Location

Loc Qty

Loc Code

GA

5471

4533

5471

ST334

2400

4444

2400

FG-778150-550-ROL

7781 96ziGlass.50x125yd

Purchased

No

110

sf

3,046.1600

18

18

DAS

33

9-89

Location

Loc Qty

Loc Code

CA

3046.16

123239

238.16

M127570

1245

M127701

1563

127570

DAS

33

9-89

14-01-14

5.0 PARTS LIST

161-15

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
					D2463-0860	NEOPRENE SEAL
	9	12			12600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: E

Date: 13.08.15